

*Sig June 2 - TC*

# Work Order ID 58710

May 17, 2010 1:30:11 PM



Page 1

Item ID: D412-760-211

Accept



Setup Start



Revision ID:

Item Name: Baggage Compartment Protector

Stop



Start Date: 5/18/10 Start Qty: 4.00



Cust Item ID:

Required Date: 5/28/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: *✓*

Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr	Revision Nbr
IIN-D412-760	D

100



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D412-760-211  
CHG 001

0.00

*S volv br*

*H for BG 10/05/20*

110



Packaging

Packaging

Pick Kit

0.00

*10/05/18 C*

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

0.00

*S volv br*

*(+4)*

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Page 2

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Memo

0.00

0.00

Packaging

Identify and pack for shipping as per PPP D412-760-211  
 Location: Draft  
 PPP rev: 10/05/2010

140



QC

Memo

0.00

Quality Control

QC21- Final Inspection - Work Order Release

0.00

# Picklist Print

Page 1

May 17, 2010 1:30:08 PM

Work Order ID: 58710



Parent Item: D412-760-211



Parent Item Name: Baggage Compartment Protector

Start Date: 5/18/10

Required Date: 5/28/10

Comments:

Start Qty: 4.00

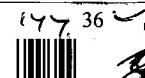
Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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D3628-1



Manufactured No 110 Each 454.0000 144 36 ✓



Cupped Washer

## Location Loc Qty Loc Code

ST075 454

55384 454

D3876-1



Manufactured No 110 Each 0.0000 ✓



55348

Protector - RH Fwd Wall

D3876-3



Manufactured No 110 Each 0.0000 ✓



58626

Protector - Fwd Wall

D3876-5



Manufactured No 110 Each 0.0000 ✓



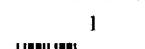
58629

Protector - LH Wall

D3876-7



Manufactured No 110 Each 1.0000 ✓



58630

Protector - Aft Wall

## Location Loc Qty Loc Code

ST142 1

48480 1

D3876-11



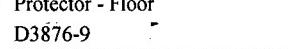
Manufactured No 110 Each 0.0000 ✓



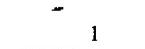
58627

Protector - Floor

D3876-9



Manufactured No 110 Each 0.0000 ✓



58633

Protector - RH Aft Wall

10/20/08 G



Qty	QTY 011	QTY -013	QTY -111	QTY -113	QTY -211	Part Number	Description
X						D412-760-011	CABIN FLOOR PROTECTOR KIT
X						D412-760-013	CABIN FLOOR PROTECTOR KIT
						D412-760-015	CABIN FLOOR PROTECTOR KIT
						D412-760-017	CABIN FLOOR PROTECTOR KIT
			X			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
			X			D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
			X			D412-760-211	BAGGAGE COUNTRYMENT PROTECTOR KIT
1						D3574-1	CABIN FLOOR PROTECTOR
1						D3574-2	CABIN FLOOR PROTECTOR
1						D3574-3	CABIN FLOOR PROTECTOR
1						D3574-4	CABIN FLOOR PROTECTOR
						D3574-5	CABIN FLOOR PROTECTOR
						D3574-6	CABIN FLOOR PROTECTOR
1						D3575-1	CABIN FLOOR PROTECTOR
1						D3575-2	CABIN FLOOR PROTECTOR
1						D3575-3	CABIN FLOOR PROTECTOR
1						D3575-4	CABIN FLOOR PROTECTOR
						D3575-5	CABIN FLOOR PROTECTOR
						D3575-6	CABIN FLOOR PROTECTOR
						D3788-1	CABIN FLOOR PROTECTOR
						D3788-2	CABIN FLOOR PROTECTOR
						D3788-3	CABIN FLOOR PROTECTOR
						D3788-4	CABIN FLOOR PROTECTOR
6	4					D3628-1	JOGGLE BRACE
14	40				36	D3628-1	CUPPED WASHER
6	3					D3628-2	CUPPED WASHER
						D3573-1	RH FORWARD WALL PROTECTOR
						D3573-3	FORWARD WALL PROTECTOR
						D3576-5	LH WALL PROTECTOR
						D3578-7	AFT WALL PROTECTOR
						D3876-9	RH AFT WALL PROTECTOR
						D3878-11	FLOOR PROTECTOR
						D3878-13	DOOR PROTECTOR
						D3893-1	LH AFT CABIN WALL PROTECTOR
						D3893-2	RH AFT CABIN WALL PROTECTOR
						D3935-1	LH PYLON PROTECTOR
						D3935-2	RH PYLON PROTECTOR
						D3935-3	LH PYLON PROTECTOR
						D3935-4	RH PYLON PROTECTOR
			14			D2942-1	ANGLE
			10			D3942-3	CLIP
				1		D3952-1	PLACARD
				56		80-004-2-6	INSERT
28						AN960JD10	WASHER
12						AN960JD416	WASHER
14						MS24694S64	SCREW
6						MS24694S100	SCREW
				36		MS27039-1-04	SCREW
						MS27039-4-10	SCREW
						MS27039-4-14	SCREW
						MS27039-5-08	SCREW
						MS27039-5-12	SCREW

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries